

**Garant**

**Indexable insert for turning VC.T 110304, for finish machining, Grade: HB7315-1**

**Order data**

Order number	261366 HB7315-1
GTIN	4062406770068
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
Feed $f$	0.03 - 0.25 mm/rev.
Cutting depth $a_p$	0.05 - 1.5 mm
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 600 m/min
Chip breaker	AF
ISO code indexable insert	VCGT 110304
Grade	HB7315-1
Tool material	Carbide
Tolerance	G

Cutting conditions	continuous
Corner radius	0.4 mm
Main application	N
Type of product	Indexable insert for turning